316 Stainless Steel Plate Bolt Circle Inside Outside Diameter Diameter Thickness

Notes

Slip-On Flange 150# Drilling

- 1. All surfaces to be machined (ID, DD, and both flange faces) and coated with a rust prohibitive.
- 2. Unless otherwise specified, the manufacturer may supply either spiral or concentric grooves for servations on both flange faces. The spiral machining operation is commonly accomplished with the cutting tool having 0.06 in (1.6 mm) or larger tip radius. Finish on flange faces is to conform to MSS SP-6 Standard.

					BOLT	HOLES	WEIGHT
SIZE	THICK.	I.D.	O.D.	B.C.	NO.	DIA.	LBS.
1	1/2	1.36	4-1/4	3-1/8	4	5/8	1.7
1-1/4	1/2	1.70	4-5/8	3-1/2	4	5/8	2.0
1-1/2	1/2	1.95	5	3-7/8	4	5/8	2.3
2	1/2	2.44	6	4-3/4	4	3/4	3.2
2-1/2	1/2	2.94	7	5-1/2	4	3/4	4.4
3	1/2	3.57	7-1/2	6	4	3/4	4.9
4	1/2	4.57	9	7-1/2	8	3/4	6.6
5	1/2	5.66	10	8-1/2	8	7/8	7.3
6	1/2	6.72	11	9-1/2	8	7/8	8.2
8	3/4	8.72	13-1/2	11-3/4	8	7/8	17.5
10	3/4	10.88	16	14-1/4	12	1	21.9
12	3/4	12.88	19	17	12	1	32.1

ALL DIMENSIONS ARE IN INCHES

CUSTOMERPROJECT _	Metra le	2323 W. HUBBARD ST. CHICAGO, IL 60612 TEL:312-738-3800 FAX:312-738-0415 WWW.METRAFLEX.COM			
ENGINEER	Slip-□n Flar	ss Steel Plate nge 150# Drilling			
ARCHITECT	DRAWN BY: SR APPROVED BY:	DATE: 08/18/06 DATE:			
INQ. OR P.O. NO	BREAK SHARP CORNERS AND REMOVE BURRS				
INQ. UK F.U. NU	SPECIFIED I	RAWING NUMBER: REV.			
		50-FLG-SS-316 01			